



REXPO

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Check Valve Repair Kit Assembly (010642-1)

This kit includes:

- Outlet Poppet (005917-1)
- Inlet Poppet (015384-1)
- D310 Insert (004382-1)
- Inlet Poppet Housing (121564-1)
- Retainer Screw (A-4380-1)
- Spring (A-1606)

1. Shut down the system.
2. Disconnect the water supply line. Use two wrenches to disconnect the high-pressure lines at both ends of the intensifier and move them out of the way.
3. Loosen the end cap by tapping the spanner wrench with a mallet. If required remove the cable guides, then restrain the high-pressure water cylinder with a strap or girth wrench.
4. Once the end cap is loosened unscrew by hand, making sure the check valve body and end cap are turning simultaneously during installation.
5. Check the corners of the wrench flats on the main body. All burrs must be filed off to prevent scratching the end cap bore during removal.
6. Use thumbs to press the check valve body out through the end cap.
7. Remove the retainer screw. Remove the support assembly and inlet poppet.
8. Clean all parts with fresh, clean, non-residue-type solvent and air dry. Clean each part separately to prevent damaging parts.