

ABRASIVE ♦ ROOFING ♦ FOUNDRY SANDS ♦ FILLERS ♦ CONSTRUCTION

Abrasive Specifications

Typical Screen Analysis

US Sieve Size	1636	1650	2050	30 x 50	3060
6	0	0	0	0	0
8	T	0	0	0	0
12	5-20	2-10	T	0	0
16	28-45	10-30	4-15	0-2	0
20	18-30	20-35	10-25	0-10	0
30	13-25	20-40	25-45	15-35	0-3
40	2-8	7-22	22-42	35-55	10-25
50	0-3	0-5	3-15	5-25	25-45
70	0-1	0-1	0-1	0-3	15-35
100					8-20
Pan	0-0.5	0-1	0-1	0-1	0-5
Est. Mil Profile	3-4	2.5-3	2-2.5	1.5-2	1-1.5

Analysis of these product sizes are approximate and could change from time to time.

*Mil Profile is not guaranteed and based on 100 psi.

Typical Application Data

1636 – Tanks, Vats, Structural steel, ships, Aggregate exposure, General purpose

1650 – All steel, Aggregate exposure, Tanks.

2050 – Mill scale, Light paint & rust, Light aggregate exposure, Cabinets, Bridges.

30x50 – Light paint & rust, Cabinets, Bridges

3060 – To effect a smooth surface, High pressure water blast systems, Blast cabinets, Feathering, Ideal for aluminum